

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph beginning at page 11, line 23, with the following amended paragraph:

In a preferred arrangement of the invention, the reference values corresponding to the desired imbrication of the work rolls are generated by a leveling model 110 implemented in a process computer 100. These values are introduced into the electronic servovalve control circuits (91, 92) via a summer/differentiator stage 93, 94 which makes it possible to introduce a command for tilting the leveler on one side relative to the other. The force sensors 34 35 are connected to the computer 100, in which a tilt setpoint will be generated, this being added to the imbrication reference in the circuit 94 before being sent as a control signal for one side of the leveler. It is differentiated with respect to the same signal in the circuit 93 before being sent as a control signal for the other side of the leveler.